

Katherm QE

Tangential fan convection with electric heating element

Assembly and installation instructions

Keep these instructions in a safe place for future use!



Assembly and installation instructions

Key to symbols:



Caution! Danger!

Non-compliance with this information can result in serious personal injury or damage to property.



Danger from elec trocution!

Non-compliance with this information can result in serious personal injury or damage to property from electrocution.

Carefully read these instructions in full prior to any assembly and installation work!

Anyone involved with the installation, commissioning and use of this product is obliged to pass these instructions on to tradespeople who are involved at the same time or subsequently, as well as to end users or operators. Retain these instructions until final decommissioning!

We reserve the right to make content or design-related changes without prior notice!

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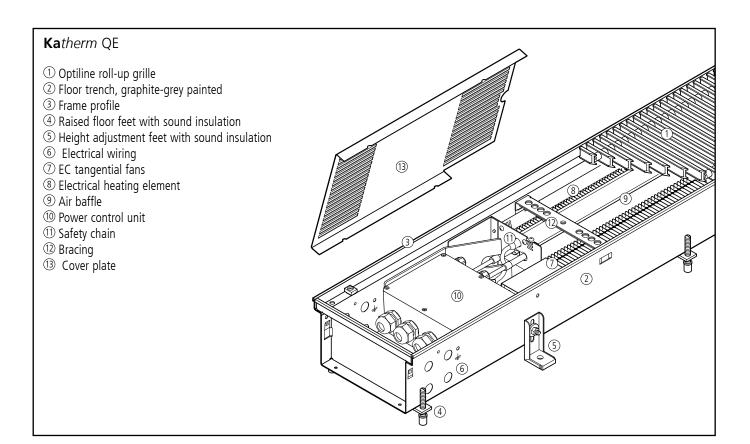


1. Intended use

Kampmann Katherm QE are built in line with the state of the art and recognised safety regulations. Nevertheless, their use can result in danger to people or damage to the product or other material assets if they are not appropriately installed and operated or correctly and properly used.

Katherm QE are solely intended for use indoors (e.g. residential properties, commercial properties and showrooms etc.). They should not be used in humid areas, such as swimming pools or outdoors. Protect the products from any moisture during installation. If in doubt, check the proposed use with the manufacturer. Any use other than the use specified above is deemed not to be correct and intended. Any damage resulting from this is the sole responsibility of the operator of the unit. Correct and proper use is also deemed to include compliance with the installation instructions described in this manual.

The installation of this product requires specialist knowledge of heating, cooling, ventilation and electrical engineering. This knowledge, generally learned in vocational training in one of the fields mentioned above, is not described separately. Errors with the wiring can lead to the unit being damaged! Damage resulting from improper installation is the sole responsibility of the operator of the units.





Assembly and installation instructions





2. Safety Information

Make sure that installation, assembly and maintenance work on electrical units is only performed by a qualified electrician (in compliance with VDE regulations).

Wiring should comply with applicable VDE regulations and provisions laid down by regional electricity providers. Non-adherence to these regulations and the operating manual can lead to malfunction of the unit with consequential damage and resulting danger to persons.

There is a risk of fatal injury if wiring is not correct or wires are crossed! All parts of the system should be disconnected from the power source before commencing with wiring or maintenance work and should be prevented from accidental re-connection! Only connect the wiring to fixed cables.

Please read this manual in full to guarantee correct and proper installation.

Please note the following safety-relevant information:

- Disconnect all parts of the system that are being worked on.
- Ensure that the system cannot be accidentally re-connected!
- Before commencing the installation/maintenance work, wait until the fan has come to a standstill once the unit has been switched off.
- **Caution!** Components, the heating element and baffles can become very hot depending on the operating mode!
- Contractors must have adequate knowledge, obtained in their training, of:
- Safety and accident prevention regulations
- Guidelines and recognised technical regulations, i.e. Association of German Electricians (VDE)
- DIN and EN standards
- Accident prevention regulations VBG, VBG4, VBG9a
- DIN VDE 0100, DIN VDE 0105
- EN 60730 (Part 1)
- Technical wiring regulations (TABs) issued by the regional electricity providers
- EN 60335 / IEC 60364

Modifications to the unit

Do not undertake any modifications, renovations or additions to the Katherm QE without discussing them with the manufacturer, as this could impair the safety and operation of the unit.

Do not undertake any work on the unit that is not described in this manual. On-site systems and cabling must be suitable for connection to the intended system! Errors caused by connection or modifications can lead to the unit being damaged! The manufacturer is not liable for any damage caused by the wrong connection and/or improper handling.

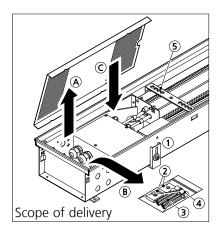
Non-adherence to these regulations and the operating manual can lead to malfunction of the unit with consequential damage and resulting danger to personnel. There is a danger of fatal injury caused by wires being crossed due to incorrect wiring!



The floor trench has openings provided for the installation of a potential compensation line.



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3. Scope of delivery

Trench heaters are delivered as standard with:

- height adjustment feet ① with rubber pads for acoustic decoupling ②; screws and rawlplugs to be provided on site
- Raised floor feet with plastic cap for acoustic decoupling ③, ④

4. Levelling

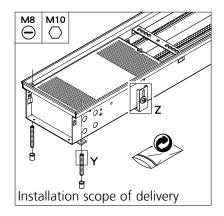
- Remove the outer film and the packaging.
 Important: Do not remove bracing during installation and operation.
- Arrange the Katherm QE with the convector on the window side.
 Important: The height adjustment feet are already fitted to the floor trench.

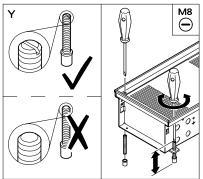
They are fixed the wrong way round for transport reasons.

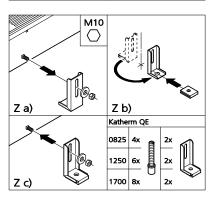
To install and adjust the height of the trench, loosen the outer fixing nuts on the adjustment feet and turn the height adjustment feet 180° so that the foot is pointing outwards (see Fig.)

- Then level the trench heater and adjust the height using the adjustment feet and adjustment screws on the raised floor brackets ③.
- Use screws and dowels to fix the height-adjustment feet ① with rubber pads for sound decoupling ②.

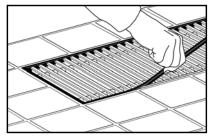
Important: Grilles can be walked upon. However, avoid point loads (e.g. chair legs)!







Assembly and installation instructions

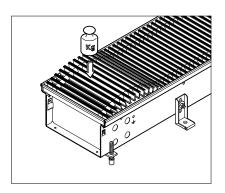


Plastic frame protection profile: Only remove the plastic protective frame profile before commissioning the unit!

5. Screeding

Before commencing screeding, check whether

- the electrical connection has been correctly done,
- the height and distance of the Katherm QE from the window is correct,
- the grille is covered (Caution! Cement destroys the surface of the grille!),
- sound insulation (not with raised floors) is fitted underneath the trench heater,
- there are no sound bridges to the concrete slab, especially close to the height-adjustment feet,
- appropriate materials have been used to seal all openings and punched openings in the trench heater from the ingress of screed.
- the openings and punched openings on the trench are sealed when using screed or other low-viscosity floor coverings.



Important: Do not allow screed or the floor to press the floor trench. Provide expansion joints if necessary.

Important: If water drains are to be provided on site, check after installation whether the drain openings are free of obstructions.



6. Grille fixing

High surface temperatures can be produced on the electric finned element (electric heating element). For this reason, additional grille fixings have been factory-fitted as a safety guard along both long sides of the trench. The grille can only be removed using a tool. The grille fixing only needs to be removed on one side at the electrical connection side when wiring. Refit the grille fixing once the unit has been wired.

Installation cover:

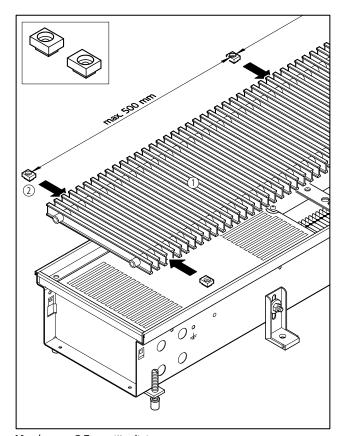


Important: Never operate the Katherm QE or the electric heating element with the installation cover fitted.

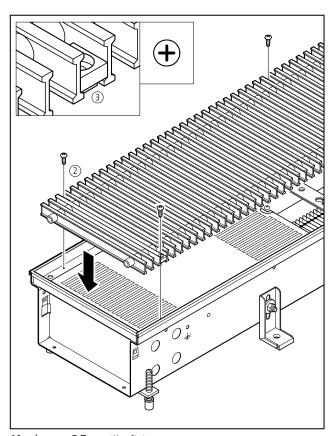
Once the installation cover has been removed, place the grille in position and fix in place with the grille fixings and self-tapping screws.

Important: Never cover the Katherm QE grille while the unit is running!





Katherm QE - grille fixing



Katherm QE - grille fixing

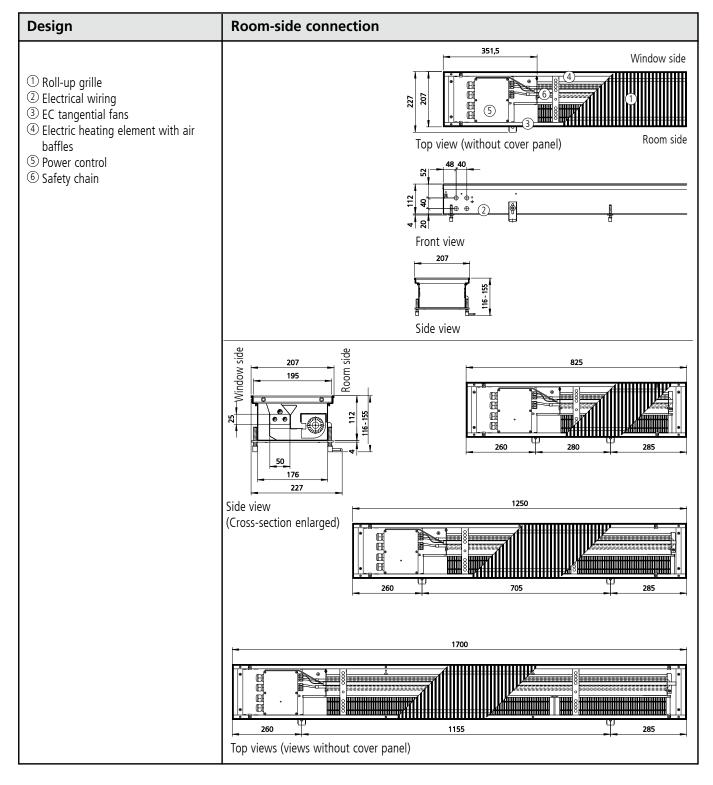
- ① Roll-up grille
- ② Grill fixing with self-tapping screws
- 3 Grille fixing detail



Assembly and installation instructions

7. Dimensions · Connection openings · Heat outputs

Katherm QE





Technical data

Fan stage	Control signal	Heat output	Electrical power consumption	Current consump- tion	Sound pressure level ¹⁾	Sound power level	
	[V]	[W]	[W]	[A]	[dB(A)]	[dB(A)]	
Trench length 82!	5 mm						
Boost stage	10	800	6	3,5	28	36	
	8	660	5	3,1	26	34	
Design stages	6	500	4	2,4	21	29	
	4	320	3	1,5	< 20 ²⁾	< 28 ²⁾	
Minimum stage 2		160	3	0,7	< 20 ²⁾	< 28 ²⁾	
Trench length 12	50 mm						
Boost stage	10	1600	7	7,0	31	39	
	8	1320	6	6,3	29	37	
Design stages	6	1000	5	4,7	24	32	
	4	640	4	3,0	< 20 ²⁾	< 28 ²⁾	
Minimum stage	2	320	3	1,5	< 20 ²⁾	< 28 ²⁾	
Trench length 1700 mm							
Boost stage	10	2400	7	10,6	33	41	
	8	1980	6	9,5	31	39	
Design stages	6	1500	5	7,2	26	24	
	4	960	4	4,5	< 20 ²⁾	< 28 ²⁾	
Minimum stage	2	480	3	2,2	< 20 ²⁾	< 28²)	

¹⁾ The sound pressure levels were calculated with an assumed room insulation of 8 dB(A). This corresponds to a distance of 2 m, a room volume of 100 m³ and a reverberation time of 0.5 sec (in line with VDI 2081).

 $^{^{2)}}$ Sound pressure level < 20 dB (A) and sound power level < 28 dB (A) outside the usual measuring and audible range.

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8. Number of height-adjustment feet and raised floor feet

Trench length [mm]	Number			
	Height adjust- ment feet	Raised floor feet		
825	2	2		
1250	2	3		
1700	2	4		

9. Maintenance

Notes

Maintenance of the Katherm QE trench heaters should only be carried out by qualified personnel trained in compliance with the installation and operating instructions as well as any regulations currently in force. Regularly maintain and inspect Katherm QE units to ensure their proper function and performance.

Fan

- Inspect the tangential fans every 6 months for dirt and damage (visual inspection).
- Clean the fan shafts carefully with a cloth if dirty.

Heating element

- Inspect the in-built fan coil every 6 months for dirt and possible damage. Visual inspection is sufficient here too.
- Carefully vacuum the heating element from above, if dirty, or clean the air baffle with a cloth.



10. Electrical wiring

Personnel: • Installation personnel

• Qualified electrician

Protective equipment: • Safety shoes

• Protective gloves

Workwear



Only allow qualified electricians to perform electrical work. Further connections, for instance to building control systems or external controllers, may optionally be necessary. Refer to the manufacturer's literature in this respect.

- Wire the unit in accordance with the enclosed wiring diagram.
- Wire the unit in accordance with the currently applicable VDE and EN regulations and the energy supply companies' Technical Wiring Regulations.
- Only connect the unit to fixed cables.

Important note:



Provide an all-pole mains separator in the wiring on site that can be reliably secured to avoid the system being reconnected (e.g. a lockable switch with a contact opening of at least 3 mm up to a rated voltage of 480 V). No protective measures are indicated in the Kampmann wiring diagrams. These must be provided additionally when installing the system and when connecting the units in accordance with VDE 0100 and the regulations of each energy supply company.

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10.1 Control

Connect the units via a PCB in the electrical junction box.

Wire the unit as per the wiring diagram.

The cable types and cable cross-sections to be installed are defined by an authorised electrician, as the cable cross-sections are essentially dependent on the electrical fuse, cable length and type of installation on site.

Every Katherm QE trench heater is fitted with an integral power control for the electric heating element and the EC tangential fan.

Power control is provided by PWM actuation and is proportional to the active 0...10 VDC input signal. Room temperature control can be provided by a room temperature control or a building management system.

Group control of several trenches is possible without the need for additional accessories. The Katherm QE should be connected or switched in parallel in accordance with VDE 0100 / IEC 60364-1. The discharge current often produced when using EC fans is 0 mA and thus complies with the applicable IEC EN 60355-2-40.

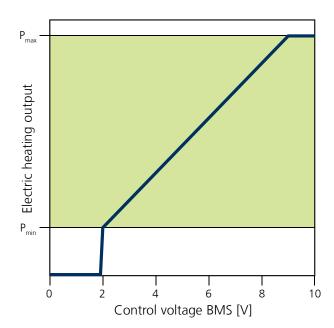
10.2 Control strategy

With a control signal of 2 V, the EC tangential fan is operated at minimum speed and the electric heating element with minimum heat output.

When the control voltage is increased, the speed of the

EC tangential fan and the heat output of the electric heating element is proportionately increased. The ideal electrical heat output is thus provided for every volumetric flow.

Energy-optimised heating operation is guaranteed by the infinitely variable adjustment of the electric heating element to the room heat requirement.





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The Katherm QE can be controlled as follows:



Operating with room temperature controller type 146928

The internal sensor in the room temperature controller type 146928 measures the room temperature. In the event of deviation of the actual value to the target value, the controller constantly changes the output signal. The heat output of the Katherm QE is proportional to the output signal of the room temperature controller.

Product features:

- flat surface-mounted housing
- colour: pure white (similar to RAL 9010)
 operating voltage: 24 V AC/DC / 50 Hz
 2 output signals: 0-10 V max. 5 mA
- protection class: IP 30
- control range: 5-30 degrees C
- room temperature sensor: Internal NTCassembly: surface-mounted/wall-mounted

Operating with external building management system

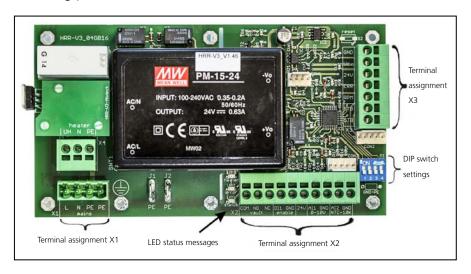
In the event of operation by a BMS, it must provide a continuous control signal of 0..10 VDC. The heat output of the Katherm QE is proportional to the pending control signal. Switching the enable contact can optionally enable or disable the Katherm QE. Group operation of several units is possible with a parallel connection. Group operation is provided for by a parallel connection. It can transmit a possible fault via an internal potential-free fault alert contact in the BMS.

Assembly and installation instructions

10.3 Description of PCB

Performance data:

Switching power for the heating element = 2500 W Switching power for the EC fan = 13 W



Klemmenbelegung

		and the second s	(000)	· · · ·
X1	mains	Mains connection	ı (230 V	750 Hz)

X2 vault Potential-free fault alert output (max. load 60 V AC/DC / 1 A

enable DI1, potential-free enable contact 24V Voltage output 24 VDC (max. 40 mA)

0-10V Al1, Control signal 0...10V = Heating output 0...100% (Ri = 100KOhm)

NTC 10K Al2, Temperature sensor
X3 STB Safety temperature limiter
STB Safety temperature limiter

RPM Input signal of the number of revolutions of the EC tangential fan

ERR Input signal of the status of the EC tangential fan Supply voltage (+) for the EC tangential fan Supply voltage (-) for the EC tangential fan

Functional description

The factory setting activates the electric heating element with a heat output of 20% and, at the same time, the EC tangential fan with minimum fan revolution at a control voltage of 2 VDC.

Increasing the control voltage to 9 VDC increases the electric heat output and the fan speed proportionally to the control voltage to up to 100%.

Setting the DIP switch 2 to "ON" increases the minimum fan speed of the EC tangential fan whilst keeping the heat output unchanged.

In the lower speed range, the discharge temperature is lowered by this.

The accumulation of heat is prevented when the electric heating element is switched off by the fan running on for 90 seconds.

Setting the DIP switch 3 to "ON" increases the minimum electric heat output to 30% whilst keeping the fan speed unchanged. Primarily in the lower bandwidth of the control voltage, this enables a higher heat output, which



Assembly and installation instructions

also slightly raises the discharge temperature of the Katherm QE.

In the event of impermissible temperature increase within the Katherm QE, for example by increasing the temperature within the Katherm QE, an integrated two-stage safety switch guarantees that the unit is properly switched off. At a temperature of 80°C within the Katherm QE, the heating element is disabled.

A roll-up grille temperature of 45 Kelvin above the

room temperature is maintained in accordance with IEC EN 60335-2-30.

The triggering of the safety temperature monitor can be signalled via a potential-free

fault alert contact. After rectifying the cause of the fault,

the fault message is acknowledged by resetting the supply voltage.

The speed of the EC tangential fan is also monitored.

Should no speed pulses of the EC tangential fan be generated because of the motor coming to a standstill, the electric heating element is disabled.

DIP switch settings

	Factory setting	OFF	ON
DIP 1	OFF	Enable not required	Enable required
DIP 2	OFF	Speed increase Off	Speed increase On
DIP 3	OFF	Minimum heat output = 20%	Minimum heat output = 30%
DIP 4	OFF	-	-

LED status messages

LED	Function	Colour	Status	Description
1	Heating	Yellow	Lights up	Heating mode
2	2 Fault message	Red	1x flashes	Fault of EC motor
			2x flashes	EC motor speed
			3x flashes	PCB temperature sensor has triggered
			Lights up	STB has triggered
3 Status		Green	OFF	No mains voltage or error
			flashes cyclically	Operation
			alternating fast-flow flashing	No enable
			Lights up	Standby

Status coding of the red LED fault signal

Lights up = Continuously lit

1 x flash = On (0.2 sec.) \rightarrow Off (0.8 sec.) ...

2 x flashes = On (0.2 sec.) \rightarrow Off (0.8 sec.) \rightarrow On (0.2 sec.) \rightarrow Off (2 sec.) ...

3 x flashes = On (0.2 sec.) \rightarrow Off (0.8 sec.) \rightarrow On (0.2 sec.) \rightarrow Off (0.8 sec.) \rightarrow On (0.2 sec.) \rightarrow Off (2 sec.) ...

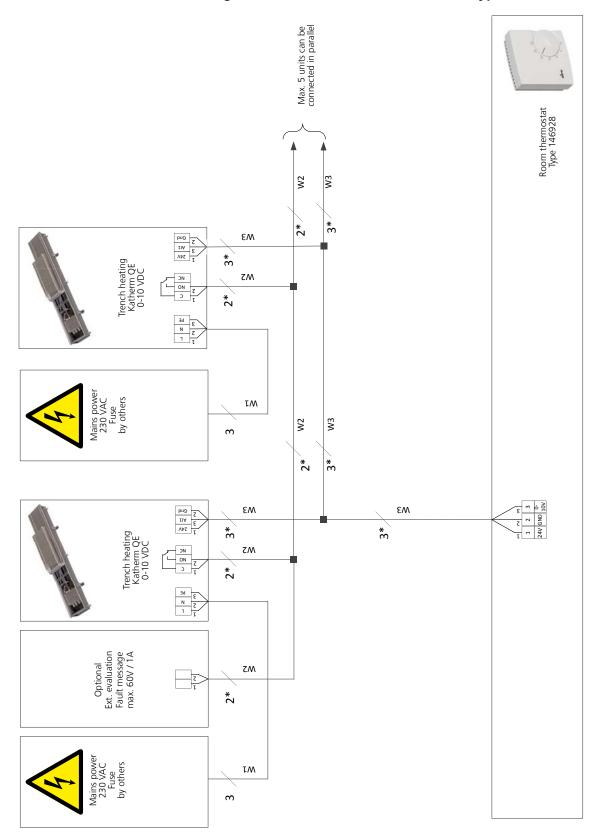
Alternating = On (0.5 sec.) \rightarrow Off (0.2 sec.) \rightarrow On (0.1 sec.) \rightarrow Off (0.2 sec.) ...



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10.4 Cabling

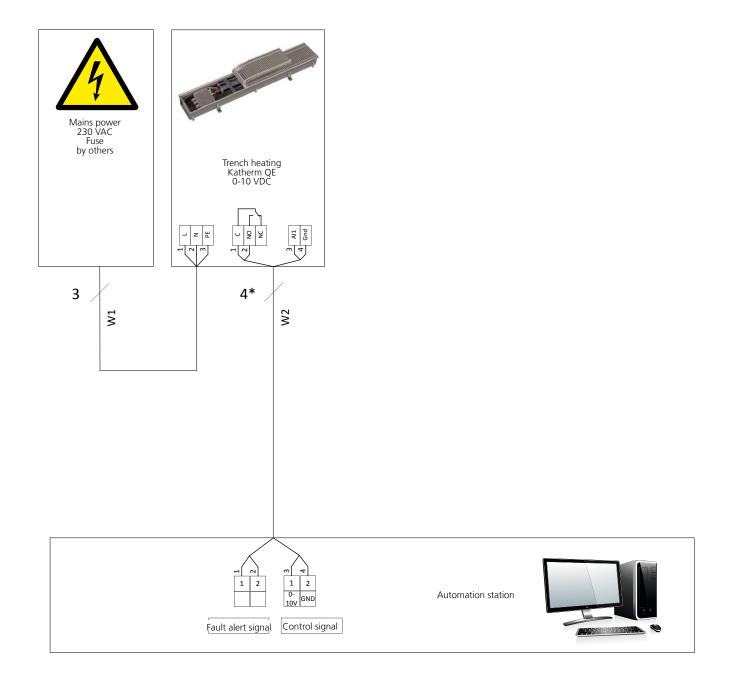
Floor trench with electric heating element, room thermostat control, type 146928







Floor trench with electric heating element, BMS control



W2: Control signal and fault message

 $^{^{\}star}$ Lay shielded cables (e.g. IY(ST)Y, 0.8 mm), separately from high-voltage cables. Lay high-voltage cables. W1: Power supply

Assembly and installation instructions

Spare parts list

Description.	Fit	Tuno number		
Description	825 mm	1250 mm	1700 mm	Type number
Electrical power module	Χ	X	X	000001264781
Electrical PCB	Χ	Χ	X	000001246305
Electrical heating element	X			000001264764
		X		000001264752
			X	000001246993
Safety chain	X			000001265464
		X		000001265462
			X	000001264413
EC tangential fan	Χ			000001217798
		X		000001217821
			X	000001217823
Cable tree for tangential fan	X	X	Χ	001941264859







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