

# Innovative, professional, international

In over 37 years, Kampmann GmbH has grown from being a family-led company to become an internationally

renowned group of companies. Kampmann systems for heating, cooling and ventilation are today market leaders in a number of different market sectors. Innovation and the highest standards of quality guarantee this success into the future.

We have an "ear on the market" and the knowledge and expertise gained from 35 years of experience in development, production and sales. This, combined with a professionallymanned research and development department, is the basis for our continuous product development. This is what allows us to provide our customers with the best technical product at any time.

Traditionally, Kampmann's skills and expertise have been in the production of standard products with an extraordinary range of adapted products, as well as in the production of technically and visually high-quality tailor-made design solutions. Our specialist staff deal with the building in its entirety and develop unique and efficient system solutions. Our entire range is reflected in mix of standard, non-standard and tailor-made products for project-orientated solutions.

We set ourselves very high standards in production. Today an exceptionally well-trained specialist workforce manufactures high-quality Kampmann products in three plants for customers throughout the world. A number of different certificates are evidence of our high standards of quality, which have become the standard at Kampmann. Our products are characterised by the high guaranteed DIN EN-tested heat outputs. In terms of quality management the requirements of TÜV certification according to DIN EN ISO 9001 have been met since 1996.

For decades, Kampmann customers have valued our excellent service. Local external engineers and technicians, in-house measuring engineers and the Kampmann customer service team are available to customers. Kampmann good air quality is now to be found across the globe. Our sales engineers now cover the whole of Germany and Europe.

This **Ka**therm QL brochure provides you with an insight into our wide product range. Take a look and make up your own mind – do not hesitate to arrange a personal visit with us. It is our aim to meet your high quality expectations, right down to the last detail.

Well-being is our product - Quality is our benchmark!

Hendrik Kampmann Managing Director

Peter Kaß Managing Director



## **Katherm QL** Production in the Kampmann

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## Table of Contents

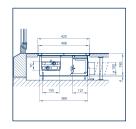
Article group 1.41 Katherm QL



Product description/AccessoriesProduct description4Overview of types.5Product overview6Katherm QL engineering - an overview.7The benefits8	oduct description
	Proc



Design information Conversion to other water temperatures · Air velocity	Design information



<b>Technical data</b> Convector depth 100 mm Convector depth 150 mm	10 11	echnical data
		Tec



Specifications         Katherm QL       12         Your KAMPMANN contact       13	Specifications
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#### Ready-to-install convector-based floor ducts



① Fresh, cool supply air enters through the displacement ventilation duct.

② Heated air rises and screens the window.

③ The fresh air rises by thermal up-currents on heat sources (people, equipment).

④ Used air is extracted.

# **Katherm QL** - Comfortable heating and ventilation from a floor duct system

"Heavy air" pollutes. Pleasant temperatures and unpolluted air free from harmful substances have a positive effect on a person's well-being, as proved by scientific studies..

The Kampmann **Ka**therm QL heating and ventilation system provides rooms with an effective and evenly-distributed supply of heat and fresh air. The high-output convector effectively screens the falling cold air.

Displacement ventilation outlets are an excellent solution for the targeted supply of prepared air. They comply with the latest knowledge with regard to low-turbulence room ventilation and permit the supply of fresh air through large air outlets in the floor. In this way the leaving air velocity and temperature can be kept very low in order to guarantee an adequate level of comfort.

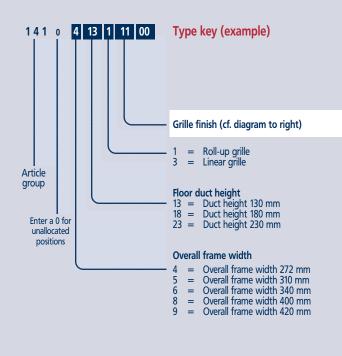




### **Overview of type numbers**



Katherm QL – Displacement ventilation system



Please state floor duct length (minimum length 1100 mm)

G	rille finishes	
11	<ul> <li>Aluminium, natural anodised</li> </ul>	
12	<ul> <li>Aluminium, brass anodised</li> </ul>	
13	<ul> <li>Aluminium, bronze anodised</li> </ul>	
14	<ul> <li>Aluminium, black anodised</li> </ul>	
15	= Aluminium, bronze effect	
16	<ul> <li>Aluminium, basalt grey painted, DB 703</li> </ul>	
31	= Stainless steel	
32	<ul> <li>Stainless steel, polished</li> </ul>	
33	= Natural brass, CuZn 44	

Other grille finishes (colours) on request

The grilles are illustrated here using a four-colour printing process and therefore do not precisely reflect the original colour.



**Product overview** 

Description	Designation	Duct width	Duct length	Duct height	Max. supply air volume	I	Heat output	)	Dimensions	
	<b>Ka</b> therm QL 272	272 mm	Non-standard floor duct lengths available above 1100 mm	130 mm 180 mm 230 mm	35 <u>m³/h</u> m	82/71°C 75/65°C t <sub>L1</sub> = 20°C: t <sub>L1</sub> = 20° 436-630 381-519 W/m W/m (convector (convect height height				
	<b>Ka</b> therm QL 310	310 mm	Non-standard floor duct lengths available above 1100 mm	130 mm 180 mm 230 mm	50 <u>m³/h</u> m		82/71°C t <sub>L1</sub> = 20°C: 436-630 W/m (convector height	$\begin{array}{cccc} 2/71^{\circ}\text{C} & 75/65^{\circ}\text{C} \\ = 20^{\circ}\text{C}: & t_{l,1} = 20^{\circ}\text{C}: \\ 36-630 & 381-519 \\ \text{W/m} & \text{W/m} \\ & \text{wnw} \\ & \text{onvector} & (\text{convector} \\ & \text{height} \\ \end{array}$	LPHW 55/45°C $t_{L1} = 20°C:$ 169-230 W/m (convector height 100mm)	see p 10
	Katherm QL 340	340 mm	Non-standard floor duct lengths available above 1100 mm	130 mm 180 mm 230 mm	60 <u>m³/h</u> m					
	Katherm QL 400	400 mm	Non-standard floor duct lengths available above 1100 mm	130 mm 180 mm 230 mm	50 <u>m³/h</u> m	LPHW 82/71°C t <sub>L1</sub> = 20°C: 698-911	$\begin{array}{cccc} 2/71^{\circ}\text{C} & 75/65^{\circ}\text{C} & 55/\\ = 20^{\circ}\text{C:} & t_{L1} = 20^{\circ}\text{C:} & t_{L1} = \\ 98-911 & 573-801 & 282\\ W/m & W/m & W\end{array}$	LPHW 55/45°C t <sub>L1</sub> = 20°C: 282-394 W/m		
	Katherm QL 420	420 mm	Non-standard floor duct lengths available above 1100 mm	130 mm 180 mm 230 mm	60 <u>m³/h</u> m	(convector height 100mm)			w/m (convector height 100mm)	see p 11

 $^{1\!)}\mbox{Heat}$  output without supply air volume per metre of finned convector



**Product description** 

#### Katherm QL engineering - An overview

# **Katherm QL – Displacement ventilation air from** the floor

Displacement air is supplied to the displacement ventilation unit in cooling mode at 2 to 4 K below the room temperature and is blown into the room at an air velocity of well below 0.3 m/s. All of the supply units can be accommodated within the raised floor (above a height of 140 mm) or are supplied from the floor underneath. The height of the system can be adapted to the construction of the raised floor.

The air inlets and outlets are arranged in such a way that the warm air from the Kampmann high-output convector and also the colder air from the displacement air outlet flows out in a controlled and targeted manner, thus ensuring thermal comfort.

#### Katherm QL, Function

The prepared cool air emerges from the floor duct into the room and spreads out as a stable layer at floor level. The fresh air rises from this "pool of cold air" by means of natural thermal currents up heat sources, such as people or electrical equipment. A low-turbulence exchange of air is produced and a supply of pleasant cooled air is guaranteed.

The leaving velocity and temperature of the air can thus be kept very low. At the same time, room air passes through the convector and is warmed. The emerging warm air mixes with the cool air in front of the glazing, preventing a fall in temperature at the window.



- ① Kampmann "optiline" roll-up grille
- 2 High-output convector
- ③ G2 (EU2) filter
- ④ Perforated plate
- ⑤ Perforated sliding plate
- 6 Height adjustment feet
- ⑦ Flexible pipe
- ⑧ Raised floor
- ④ Heating connection



#### Katherm QL engineering - An overview

- Floor duct made of sendzimir galvanised sheet steel, painted graphite grey on both sides
- Floor duct height 130, 180 und 230 mm, minimum installed height of 140 mm; futher dimensions on request
- Overall frame width 272, 310, 340, 400 and 420 mm; intermediate dimensions on request
- Minimal floor duct length 1100 mm
- Brackets positioned at regular intervals along the floor duct to provide reinforcement
- Special mounting feet for 0-100% height adjustment
- High-output cu/al convectors 100 and 150 mm in depth
- Water connection 1/2" room-side, displacement ventilation connection Ø 70 mm or 100 mm room-side
- G2 (EU2) flter, combined with a perforated panel, guarantees an even supply of air. The outlet pulse has disappeared at a distance of only 500 mm from the air outlet.
- Additional perforated sliding panel between displacement ventilation outlet and convector, which increases the heat output in problem areas.
- No draughts as air velocity is well below 0.3 m/sec
- Made-to-measure, easy to install., even when units incorporate mitred corners, recesses, curves etc.
- Cover provided by attractive "optiline" roll-up grille.



#### The benefits



# Kampmann Katherm as a displacement ventilation system offers a number of benefits:

- Displacement ventilation provides a comfortable room climate.
- Cold air in front of large expanses of glazing is effectively screened.
- The air velocity is max. 0.3 m/sec.
- The room can be arranged independenly of the heating system.
- The overall appearance of the building is not impaired.
- There is no need for heaters fitted to mullions thus making maximum use of the space available.
- All of the services can be accommodated within the raised floor.

#### Technical air volume/heating tests

**Katherm** QL was developed in close collaboration with consulting engineers and architects and since this time many projecs have been completed using **Katherm** QL in a number of different models. The HVAC (HLK) at the University of Stuttgart conducted extensive measurements and performance tests to ensure that a precise demand-led system can always be designed for each particular project.

#### Made to measure, easy to install

On request, the Kampmann service team can take site measurements and ensure, during installation, that mitred corners, curves or ducts with recesses are correctly dimensioned. This guarantees that even complicated components can be made to measure and then quickly fitted.



#### Project solutions · Non-standard models

Different requirements can be incorporated to deal with conditions on site, specific facade or floor constructions and the individual demands of clients, architects or consulting engineers to develop a bespoke project solution:

- Higher heat outputs to deal with large expanses of glazing or the absence of an additional heating system,
- Higher supply air volumes including adaptation of the displacement ventilation outlet surface,
- Wide range of grilles with an extensive selection of colours and models,
- Duct dimensions and design adapted to the floor and facade construction, e.g. raised or hollow floors, taking into consideration the:
  - Floor structure by adapting the duct height and provision of raised floor mounting brackets
  - Building grid with sound-attenuated partition walls for variable room partitioning
  - Floor/facade grid including adaptation of the fitting options.



#### Conversion to other water temperatures · Air velocity

#### Conversion to other water temperatures

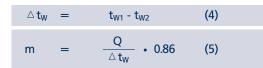
Providing the intended water temperatures are not listed in the technical data tables, they can be calculated as follows:

#### **Calculation formulae**

∆t	=	$\frac{t_{W1} + t_{W2}}{2}$	- t <sub>L</sub>	(1)
f	=	$\left[\begin{array}{c} \Delta t \\ \overline{50} \end{array}\right]^n$		(2)
Q	=	Q <sub>n</sub> • f		(3)

#### Abbreviations

t <sub>w1</sub>	[°C]	= Flow temperature
t <sub>w2</sub>	[°C]	= Return temperature
tL	[°C]	= Room air temperature
$\triangle t$	[K]	= Mean excess temperature
$ riangle t_W$	[K]	= Water temperature difference
f	[-]	= Heat output correction factor
Q	[W/m]	= Heat output per m finned convector length
Qn	[W/m]	= Standard heat output per m finned convector
		length at LPHW 75/65 ℃, t <sub>L</sub> = 20 ℃
n	[-]	= Exponent $=$ 1.59 with convector depth 100 mm
		= Exponent $=$ 1.39 with convector depth 150 mm
m	[l/h]	= Water flow rate
r	[Pa/m]	= Water pressure per m duct length convector



#### Calculation example:

#### Given:

Katherm QL 420 Overall frame width = 420 mm Floor duct height = 180 mm Flow temperature  $t_{w1} = 65$  °C Return temperature  $t_{w2} = 55$  °C Room air temperature  $t_L = 22$  °C

#### **Required:**

Heat output Q in W Water pressure r in Pa/m

#### **Calculation:**

$$\Delta t = \frac{t_{W1} + t_{W2}}{2} - t_L \quad (1) = \frac{65 + 55}{2} - 22 = \underline{38 \text{ K}}$$

$$f = \left[ \frac{\Delta t}{50} \right]^n \quad (2) = \left[ \frac{38}{50} \right]^{1.39} = \underline{0.68}$$

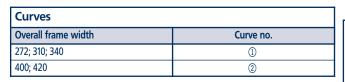
Determining the standard heat output Q<sub>n</sub>: From heat output for convector depth 150 mm,

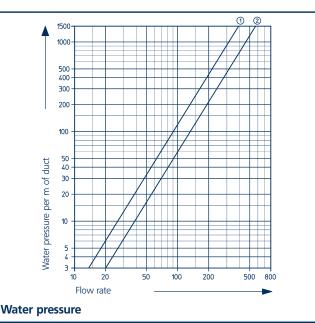
at LPHW 75/65 °C,  $t_L = 20$  °C;  $Q_n = \underline{687 \text{ W/m}}$   $Q = Q_n \cdot f$  (3) = 687  $\cdot$  0.68 =  $\underline{467 \text{ W/m}}$   $\triangle t_W = t_{W1} - t_{W2}$  (4) = 65 - 55 = 10 K  $m = \frac{Q}{\triangle t_W} \cdot 0.86$  (5) =  $\frac{467}{10} \cdot 0.86 = 40$  l/h

From pressure drop diagram: Curve 2 at m = 40 l/h; r = 11 Pa/m

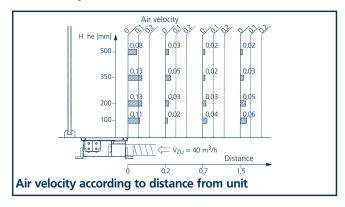
#### **Result:**

Heat output Q = 467 W/m; r = 11 Pa/m





#### Air velocity

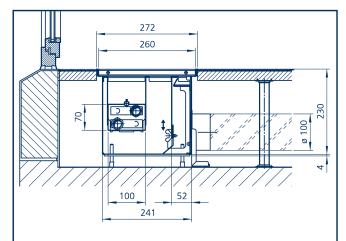




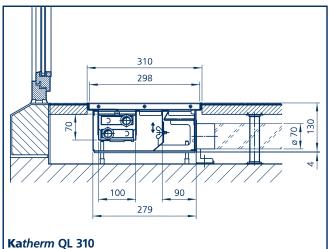
**Design information** 

## Convector depth 100 mm

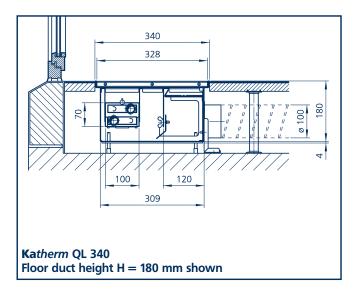
### Dimensions of convector depth 100 mm



Katherm QL 272 Floor duct height H = 230 mm shown



Floor duct height H = 130 mm shown



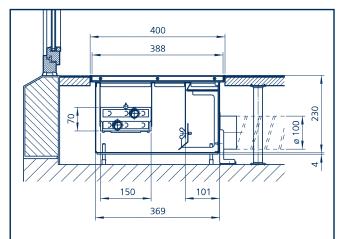
Dimensions · Supply air volume Convector depth 100 mm							
Overall frame width	[mm]	272	310	340			
Floor duct width	[mm]	241	279	309			
Grille width	[mm]	260	298	328			
Displacement duct width	[mm]	52	90	120			
Supply air volume per m max.	$V\left[\frac{m^{3}/h}{m}\right]$	35	50	60			
Exponent - 1.59							

Heat output* · Convector depth 100 mm							
Floor d	uct height (mm)	130	180	230			
Water temp.	Room air temp. °C	Heat output per m finned convector length in W/m					
LPWW 50/40 °C	20 22	143 127 111	182 161 141	195 172 151			
LPWW 55/45 °C	18 20 22	187 169 152	239 216 193	255 230 206			
LPHW 70/55 °C	18 20 22	317 294 273	404 375 348	431 401 371			
LPHW 75/65 ℃	18 20 22	406 381 357	517 486 455	552 519 486			
LPHW 82/71 °C	18 20 22	489 463 436	624 590 557	666 630 595			
LPHW 90/70 °C	20	509	649	694			

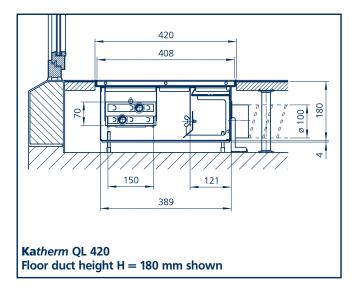


## Convector depth 150 mm

### Dimensions for convector depth 150 mm

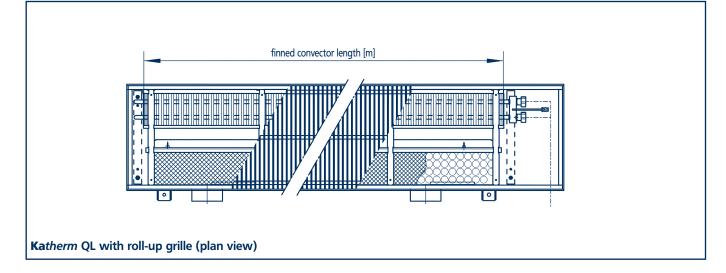


Katherm QL 400 Floor duct height H = 230 mm shown



Dimensions · Supply air volume Convector depth 150 mm								
Overall frame width	[mm]	400	420					
Floor duct width	[mm]	369	389					
Grille width	[mm]	388	408					
Displacement duct width	[mm]	101	121					
Supply air volume per m max.V $\left[\frac{m^3/h}{m}\right]$ 5060								
Exponent - 1.39								

Heat output* · Convector depth 150 mm							
Floor du	uct height (mm)	130	180	230			
Water temp.	Room air temp. °C	Heat output per m finned convector length in W/m					
LPWW 50/40 °C	18	243	292	340			
	20	219	262	306			
	22	195	233	272			
LPWW 55/45 °C	18	308	369	431			
	20	282	338	394			
	22	256	307	358			
LPHW 70/55 °C	18	487	584	681			
	20	457	548	639			
	22	428	513	598			
LPHW 75/65 °C	18	605	725	846			
	20	573	687	801			
	22	541	649	757			
LPHW 82/71 °C	18	733	855	957			
	20	698	814	911			
	22	664	774	867			
LPWW 90/70 °C	20	738	885	1032			





# 1.41 Katherm QL – Displacement ventilation system Specifications

# Katherm QL

	Article no.	Description	Price/each	Total price
m	141       0       4       13       1       11       00         141       0       4       13       1       11       00         141       0       4       13       1       11       00         1       1       1       11       00       1       1       1         1	Katherr QL Floor duct heating system         delivered as a ready-to-install floor convector heating duct with supply air connection for displacement air, comprising: floor duct made of sendzimir galvanised sheet steel, painted graphite gray polot bidse, with adjustment feet inside and on the side of the duct for height adjustment within raised floors; with adjustable mounting feet, fitted to the side of the duct with sound insulation; convector consisting of copper hollow pipes with aluminum fins, painted graphite grey, suitable for a maximum continuous operating pressure of 10 bar and 120 °C, sitting on sheet steel brackets with fielt underlay, with additional brackets to reinforce the floor duct; with supply air sjoots along the side of the duct with a silder to regulate the air volume; displacement ventilation outlet with perforated metal cover and filter for an even distribution of air;         grille frame profile, to match the colour of the grille, consisting of a double-T profile, bar dimensions 18 x 5 mm, bar spacing 9 mm; joined by means of corrosion-proof steel springs, with matching distance spacers, free area approx. 65 %         Complete wth:       Rol-up grille         Linear grille       Aluminium, brass anodised         Aluminium, brass andised       Aluminium, brass anodised         Aluminium, basalt grey painted, DB 703       Stainless steel         Stainless steel       Stainless feel, pollshed         Natural brass CuZn 44       Katherm QL 272         Width 212 mm       Max. supply air volume 50 m <sup>3</sup> /h per m         Connection 1/2" room-side       Katherm QL 340         Width 340 mm       Max. supply	Further din req Diameter o	
	DataNorm/EDV article no.	Please state required floor duct length (minimum length 1100 mm)!		



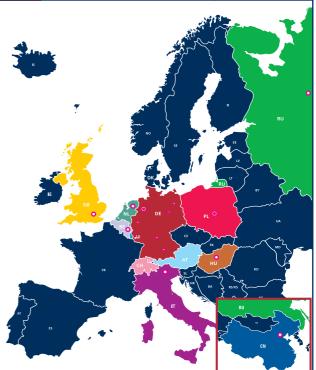
Specifications

# 1.41 Katherm QL – Displacement ventilation system Ordering

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## 1.41 Katherm QL – Displacement ventilation system References

EWE AG Future Centre in the Emstek ecopark









# 1.41 Katherm QL – Displacement ventilation system References

EWE AG Future Centre in the Emstek ecopark





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